

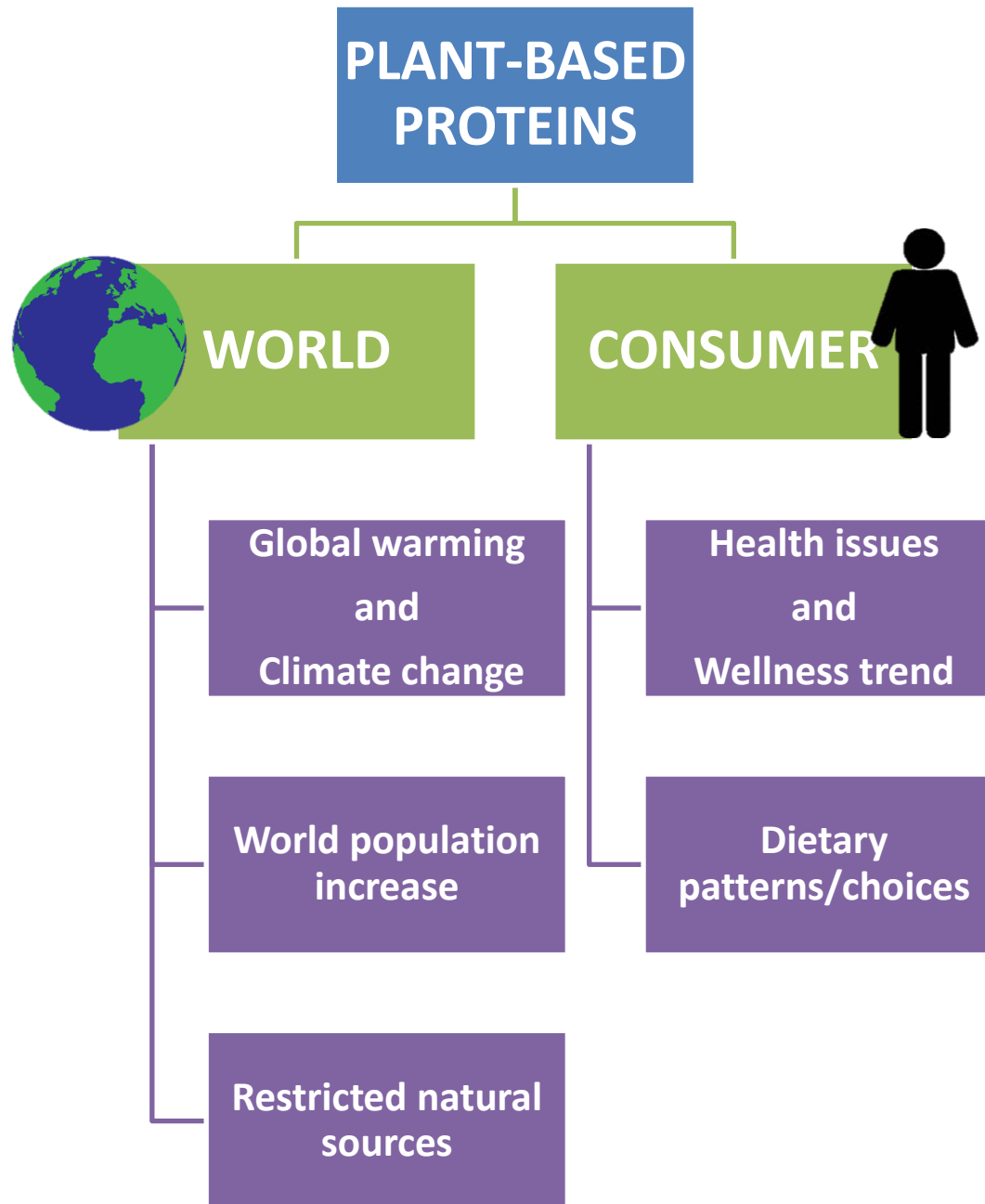
# 14th SCIENTIFIC CONFERENCE "Sustainable Science for Safe Food"

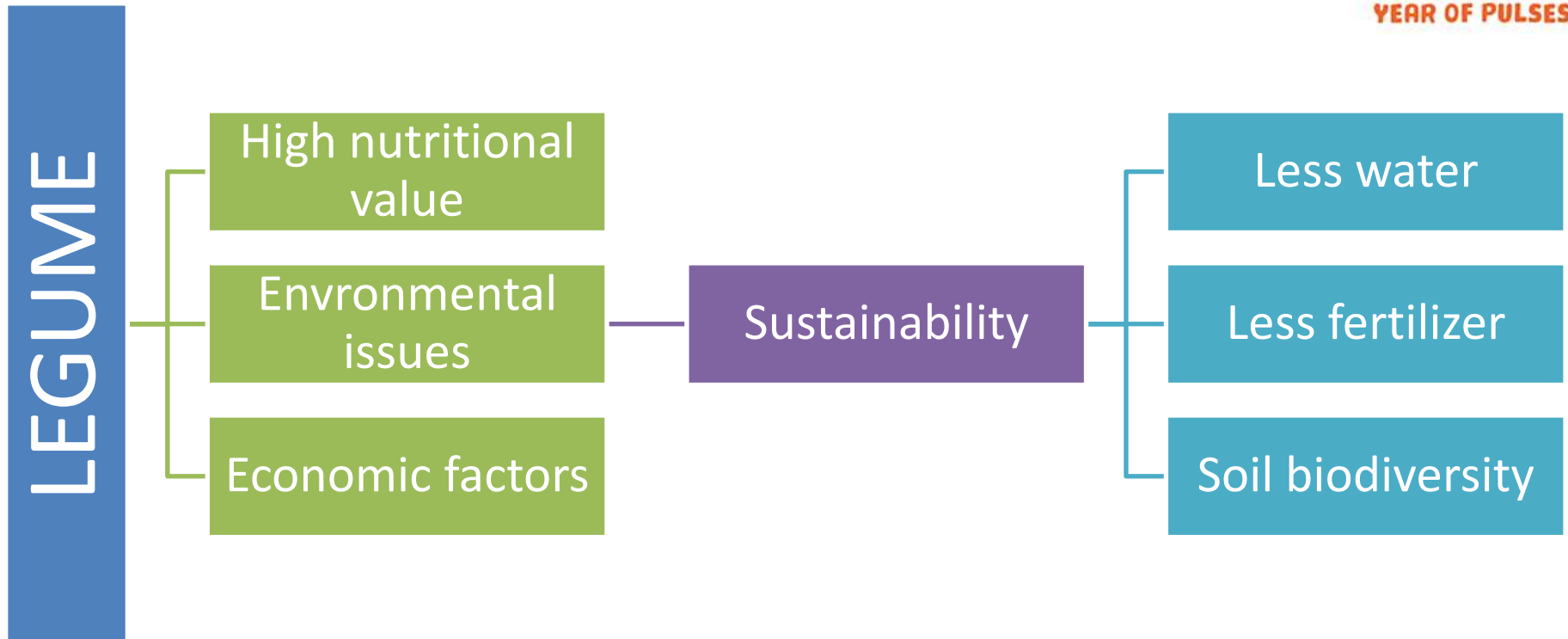


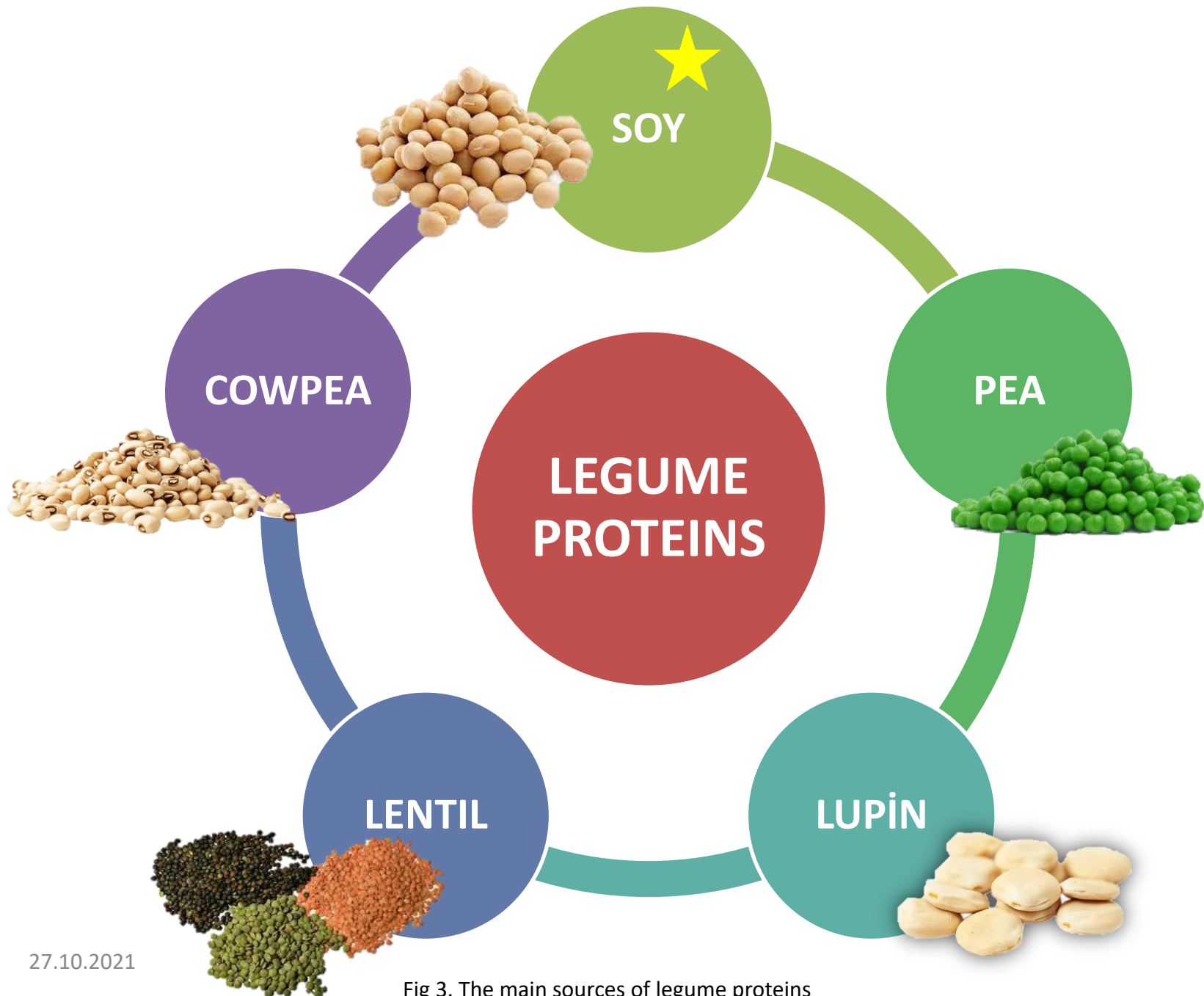
## LEGUME PROTEINS: AN ALTERNATIVE SOURCE IN CAKE PRODUCTION

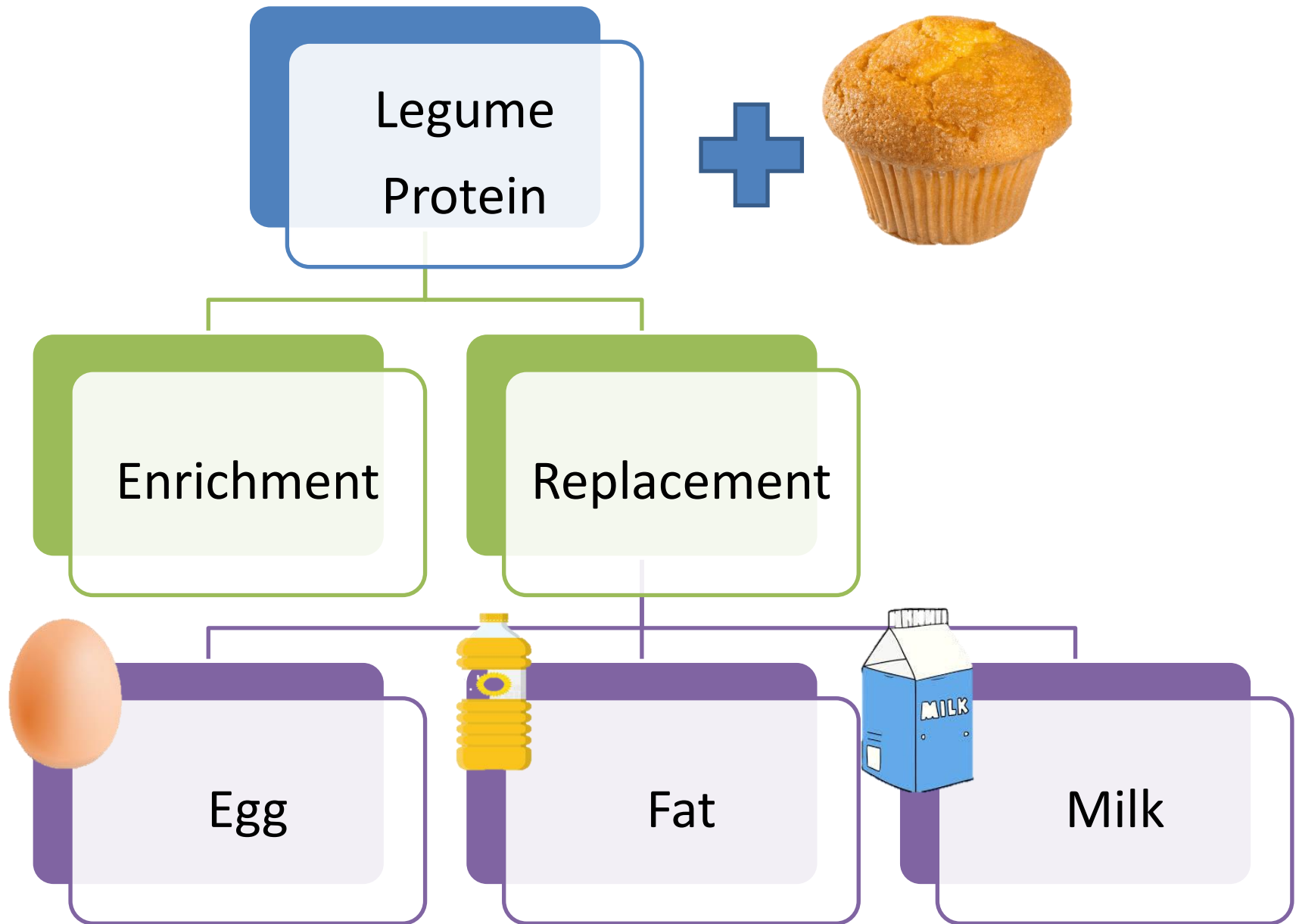


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**Table 1 . The effects of using soy protein on nutritional properties of cakes**

| Type of Legume Protein | Aim of Using Legume Protein | Nutritional Composition                                                                                                |                     |              | References                  |
|------------------------|-----------------------------|------------------------------------------------------------------------------------------------------------------------|---------------------|--------------|-----------------------------|
|                        |                             | ↓                                                                                                                      | ↑                   | ↔            |                             |
| SPI                    | Egg replacement             | Protein, carbohydrate, ash                                                                                             | Fat, crude fiber    |              | Julianti et al., 2016       |
| SPI                    | Fat reduction               | Fat, total energy                                                                                                      | Protein, ash        |              | Akesowan, 2010              |
| SPH                    | Milk replacement            | Starch, sugar (reducing-, non-reducing-), total caloric value, digestible carbohydrates, glycemic index, glycemic load | Total dietary fiber | Protein, fat | de Souza and Schmiele, 2021 |

SPH: soy protein hydrolysate, SPI: soy protein isolate

Table 2. The effects of using soy protein on quality properties of cakes

| Source of Legume Protein | Type of Legume Protein | Other Ingredient (s) | Product             | Aim of Using Legume Protein | Cake Properties                                                                           |                                                                                                                              |                                                                                           | References          |
|--------------------------|------------------------|----------------------|---------------------|-----------------------------|-------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|---------------------|
|                          |                        |                      |                     |                             | ↓                                                                                         | ↑                                                                                                                            | ↔                                                                                         |                     |
| SOY                      | SPC                    | —                    | Sponge cake         | Enrichment                  | Specific volume, index, Color (except 3 and 9%)                                           | Weight, symmetry index (>9%), Color (crust): L (except 3 and 9%), Texture: hardness (except 3%), chewiness (except 3 and 6%) | Uniformity index, Color (crust): b, Texture: springiness (except 9 and 21%), cohesiveness | Sung et al., 2006   |
|                          | SPI                    | —                    | Fermented rice cake | Enrichment                  | Specific volume, cell density (except 0.5%), Color (crust): L*, a*                        | Color (crust): b*                                                                                                            | Porosity ratio (except 1%), Texture: hardness                                             | Meng and Kim, 2020  |
|                          | SPI                    | Konjac gum, guar gum | Sugar-free muffin   | Fat replacement             | Moisture, specific volume, Color (crumb): a*, b*, Texture: springiness                    | Color (crumb): L*, Texture: hardness, cohesiveness                                                                           | Porosity,* homogeneity*                                                                   | Azmoon et al., 2021 |
|                          | SPI                    | Konjac flour         | Chiffon cake        | Fat reduction               | Specific volume, Texture: hardness, cohesiveness, springiness, chewiness, Sensory: flavor | Moisture, aw, weight loss, Color: a*, Sensory: sweetness, juiciness                                                          |                                                                                           | Akesowan, 2010      |

\*Results were given for the optimum cake formulation, SPC: soy protein concentrate, SPI: soy protein isolate

Table 2 (continued). The effects of using soy protein on quality properties of cakes

| Source of Legume Protein | Type of Legume Protein | Other Ingredient (s)               | Product            | Aim of Using Legume Protein | Cake Properties                                                                                                 |                                                                 |                                                               | References                  |
|--------------------------|------------------------|------------------------------------|--------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|---------------------------------------------------------------|-----------------------------|
|                          |                        |                                    |                    |                             | ↓                                                                                                               | ↑                                                               | ↔                                                             |                             |
| SOY                      | SPI                    | XN, Emulsifier (MDG, soy lecithin) | Yellow cake        | Egg replacement             | Moisture, specific volume<br>Color: L*, b*, Texture: springiness, Sensory: overall aroma                        | Texture: firmness, Color: a*                                    | Sensory: overall appearance                                   | Lin et al., 2017b           |
|                          | SPI                    | XN                                 | Gluten-free muffin | Egg replacement             | Height, Color (crumb): L*, Texture: resilience                                                                  | Color (crumb) a*, b*, Texture: hardness                         | Specific volume, weight loss, Texture: springiness, chewiness | Matos et al., 2014          |
|                          | SPI                    | XN                                 | Gluten-free cake   | Egg replacement             | Color: browning index                                                                                           |                                                                 | Moisture, specific volume, Texture: firmness                  | Julianti et al., 2016       |
|                          | SPI                    | —                                  | Sponge cake        | Egg replacement             | Density (except 5%), Color (crust): L (except 5%), b (except 5%), Texture: cohesiveness, springiness, chewiness | Height, volume (except 5%), Color (crust): a, Texture: hardness |                                                               | Majzoobi et al., 2014       |
|                          | SPH                    | HPMC Emulsifier                    | Low Carb Cake      | Milk replacement            | Symmetry index, Color: L*, b*, average cell size, Sensory: aroma, taste, acceptability index                    | Texture: firmness, Color: a*                                    |                                                               | de Souza and Schmieie, 2021 |

HPMC: hydroxypropyl methylcellulose, MDG: mono- and diglycerides; SPH: soy protein hydrolysate, SPI: soy protein isolate; XN: xanthan gum



**Table 3. The effects of using pea protein on quality properties of cakes**

| Source of Legume Protein | Type of Legume Protein | Other Ingredient (s)               | Product                | Aim of using Legume Protein | Cake Properties                                                                                                                                                             |                                                           |                                                                        | References                |
|--------------------------|------------------------|------------------------------------|------------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|------------------------------------------------------------------------|---------------------------|
|                          |                        |                                    |                        |                             | ↓                                                                                                                                                                           | ↑                                                         | ↔                                                                      |                           |
| PEA                      | PP                     | —                                  | Gluten-free layer cake | Enrichment                  | Volume, Texture: cohesiveness, Sensory: appearance, taste, overall acceptability                                                                                            |                                                           |                                                                        | Bravo- Núñez et al., 2020 |
|                          | PP                     | —                                  | Gluten-free layer cake | Enrichment                  | Specific volume (except 15%), weight loss (except 15%), Color (crust): L*, b*, Texture: springiness, cohesiveness, Sensory^: appearance, odor, taste, overall acceptability | Color (crust): a*, Texture: hardness (except 15%)         |                                                                        | Sahagún et al., 2018      |
|                          | PPI                    | XN, Emulsifier (MDG, soy lecithin) | Yellow cake            | Egg replacement             | Moisture, specific volume, Color: L*, Texture: springiness, average pore size                                                                                               | Color: a*, Texture: Firmness                              | Color: b*                                                              | Lin et al., 2017b         |
|                          | PPI                    | XN                                 | Gluten-free muffin     | Egg replacement             | Height, Color (crumb): L*,                                                                                                                                                  | Color (crumb): a*, b*, Texture: springiness, cohesiveness | Weight loss, specific volume, Texture: hardness, chewiness, resilience | Matos et al., 2014        |
|                          | PPC                    | Soy lecithin                       | Eggless cake           | Egg replacement             | Cell/cm <sup>2</sup>                                                                                                                                                        | Bulk density, Height:weight ratio, Texture: firmness      | Color: yellowness                                                      | Shah et al., 2019         |

^Results were given for the cakes including 30% PP; PP: pea protein (78.13% protein); PPC: pea protein concentrate; PPI: pea protein isolate

**Table 4. The effects of using some other legume proteins on quality properties of cakes**

| Source of Legume Protein | Type of Legume Protein | Other Ingredient (s)               | Product           | Aim of using Legume Protein | Cake Properties                                                                         |                                                              |                                                                                                                                                                  | References               |
|--------------------------|------------------------|------------------------------------|-------------------|-----------------------------|-----------------------------------------------------------------------------------------|--------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
|                          |                        |                                    |                   |                             | ↓                                                                                       | ↑                                                            | ↔                                                                                                                                                                |                          |
| OTHERS                   | LEPC                   | —                                  | Angel cake Muffin | Egg/milk replacement        | Moisture (angel cake), baking loss (angel cake, muffin), mean area of air cell (muffin) | Number of air cells per mm <sup>2</sup> (angel cake, muffin) | Moisture (muffin), Height (angel cake, muffin), Color (crumb): L* (angel cake, muffin), mean area of air cell (angel cake), Sensory: flavor (angel cake, muffin) | Jarpa-Parra et al., 2017 |
|                          | CPI                    | MDG                                | Sponge cake       | Egg replacement             | Volume (7.2%), Texture: firmness (7.2%), Sensory: overall acceptability                 |                                                              | Volume (3.5%), Texture: firmness (3.5%),                                                                                                                         | Campbell et al., 2016    |
|                          | LUPI                   | XN, Emulsifier (MDG, soy lecithin) | Yellow cake       | Egg replacement             | Moisture, volume, height                                                                | Texture: hardness                                            |                                                                                                                                                                  | Arozarena et al., 2001*  |

\*Results were given for the optimum cake formulation; CPI: cowpea protein isolate; LEPC: Lentil protein concentrate; LUPI: lupine protein isolate; MDG: mono- and diglycerides

# CONCLUSION

Further studies should more center upon using other legumes like lentil and lupin and optimization to get more efficient and economical extracts, because there is a remarkable amount of consumers who have soy allergy. Besides, the following studies not only focus on the influence of using different legume proteins for enrichment or replacement on the technological properties of batter and cakes but also the nutritional value of the end-product. In this regard, these kinds of cakes should be assessed in terms of not only proximate composition but also their protein quality.

# THANK YOU FOR YOUR ATTENTION



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